



## **INTERTEK TEST REPORT**

3933 US ROUTE 11

CORTLAND, NEW YORK 13045

**REPORT NO.: G101667923CRT-001**

**RENDERED TO:**

**PORTWEST, LLC  
1272 OMEGA PARKWAY  
SHEPERDSVILLE, KY 40165**

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**STANDARDS USED:**

ASTM F1790 - *Standard Test Method for Measuring Cut Resistance of Materials Used in Protective Clothing* 2005 Edition

CEN EN 388 - *Protective Gloves Against Mechanical Risks* 2003 Edition

ASTM D3389 - *Standard Test Method for Coated Fabrics Abrasion Resistance (Rotary Platform Abrader)* 2005 Edition

ASTM D3884 - *Standard Guide for Abrasion Resistance of Textile Fabrics (Rotary Platform, Double-Head Method)* 2009 Edition

CENELEC EN 420 – *Protective Gloves – General Requirements and Test Methods* 2003 Edition

**AUTHORIZATION:**

The tests were authorized by Quote Number 500530725 signed by Robbie Irwin.

**SPECIMEN DESCRIPTION:**

The tests were performed on specimens identified by the client as: UA352 (UA350) Grey / Black, glove. The samples previously described, were received in pristine condition 05/23/2014 and evaluated between 06/3/2014 and 06/12/2014. The testing was performed at Intertek located in Cortland, NY.

**CONCLUSION:**

The samples submitted by Portwest House, were evaluated in accordance with ASTM F1790 - Standard Test Method for Measuring Cut Resistance of Materials Used in Protective Clothing 2005 Edition; CEN EN 388 - Protective Gloves Against Mechanical Risks 2003 Edition; ASTM D3389 - Standard Test Method for Coated Fabrics Abrasion Resistance (Rotary Platform Abrader) 2005 Edition; ASTM D3884 - Standard Guide for Abrasion Resistance of Textile Fabrics (Rotary Platform, Double-Head Method) 2009 Edition; CENELEC EN 420 – Protective Gloves – General Requirements and Test Methods 2003 Edition. Test data sheets are attached as an appendix (3 pages following).

	ANSI 105 Rating			
	Cut	Puncture	Dexterity	Abrasion
Test Standard	ASTM F 1790-05	EN 388-03	EN 420-03	ASTM 3389-05 / ASTM 3884-09
Style				
UA352	1	2	5	1

Report Prepared by:

Report Approved by:




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**APPENDIX  
ASTM F1790-2005**

**PRODUCT DESCRIPTION:** Glove Palm – Style UA352 (black coated grey textile) (UA350)

**BLADE DESIGNATION:** GRU-GRU TXTL BLD

**BLADE LOT ID:** 3874-105-2014-590024-001001

**CALIBRATION:** (cut length for 1.57mm ± 0.05mm (0.062in ± 0.002in) thick Neoprene with 500 gm load);  
(For Calibration – Blade travel distance between 10mm & 15mm)

**Before Sample Testing (A):** 14.92 mm  
**CB = [A+B]/2:** 14.90 mm

**After Sample Testing (B):** 14.88 mm  
**Normalized Correction Factor (12.7/CB):** 0.86

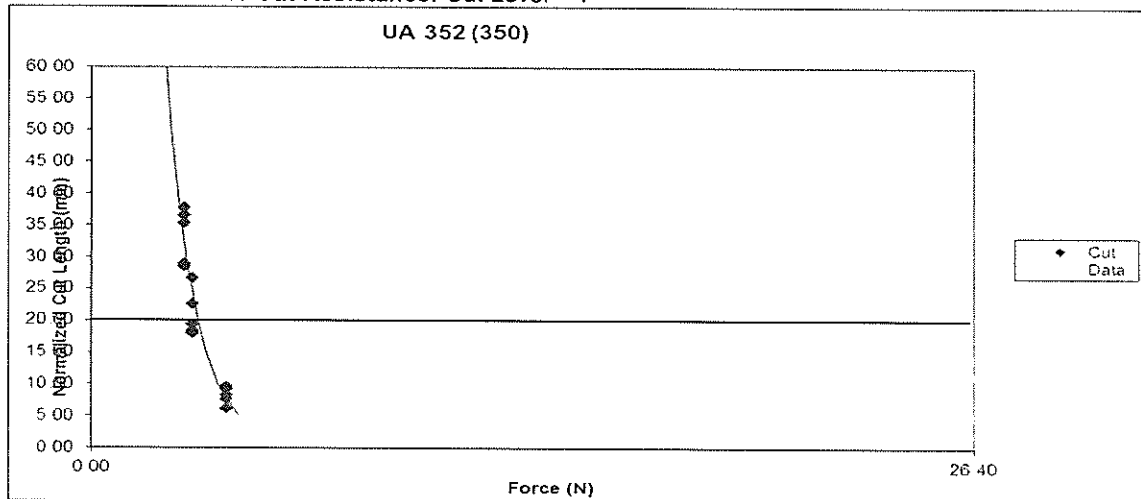
Column	1	2	3
Reading Number	Force (N)	Cut Length (mm)	Normalized Cut Length (mm)
1	4.04	7.28	6.19
2	4.04	9.06	7.70
3	4.04	9.71	8.25
4	4.04	10.79	9.17
5	4.04	11.27	9.58
6	3.03	21.16	17.99
7	3.03	21.58	18.34
8	3.03	22.77	19.35
9	3.03	26.55	22.57
10	3.03	31.34	26.64
11	2.78	33.47	28.45
12	2.78	34.05	28.94
13	2.78	41.58	35.34
14	2.78	42.98	36.53
15	2.78	44.31	37.66

**Normalized Reference Load (RL):** 3.18N (325 g)

**Corrected Load:** 1.031

**R-Squared:** 0.926

**ANSI/ISEA Classification for Cut Resistance:** Cut Level – 1



## CEN EN 388-2003

**PRODUCT DESCRIPTION:** Glove Palm - UA352 (black coated grey textile) (UA350)

**CONDITIONING:** In accordance with EN 388:2003; section 5.3, at a temperature  $23^{\circ}\text{C} \pm 2^{\circ}\text{C}$  and a relative humidity of  $50\% \pm 5\%$  for at least 24 hours. Per EN 388:2003; sec. 5.4: Test performed in a different environment shall be started within 5 minutes after removal from conditioning.

Specimen No.	Puncture No.	Force to Puncture (N)
1	1	30.4
	2	29.1
	3	34.6
2	1	36.6
	2	32.7
	3	36.8
3	1	30.1
	2	34.4
	3	41.6
4	1	39.0
	2	36.1
	3	36.0
Average		34.8

ANSI/ISEA 105-2011 Classification for Puncture Resistance (Table 2): 2

## CEN EN 420-2003

**PRODUCT DESCRIPTION:** Whole Glove – UA352 (black coated grey textile) (UA350)

Glove Size: X-Large		Pin Diameter (mm)				
Able To Pick Up Pin?	11	9.5	8	6.5	5	Level
Sample 1	Yes	Yes	Yes	Yes	Yes	5
Sample 2	Yes	Yes	Yes	Yes	Yes	5
Sample 3	Yes	Yes	Yes	Yes	Yes	5

ASTM D 3389-2005/ASTM D 3884-2009

PRODUCT DESCRIPTION: UA352 (black coated grey textile) (UA350)

STANDARD: ASTM D 3389-05

THICKNESS: 6.00mm

WHEEL LOAD: 500 grams

<p><u>Abrasion Cycles:</u> (just before coating has a hole abraded through it; per ANSI 105-2011; 5.1.3) Or, desired classification minimum reached.</p>				
Specimen 1	450*		Specimen 4	275**
Specimen 2	300**		Specimen 5	575*
Specimen 3	300*		AVERAGE	380

Notes:

\* Small Tear hole

\*\* Ribbed area of the glove (wrist/palm)

ANSI/ISEA 105-2011 Classification for Abrasion Resistance (Table 3): 1